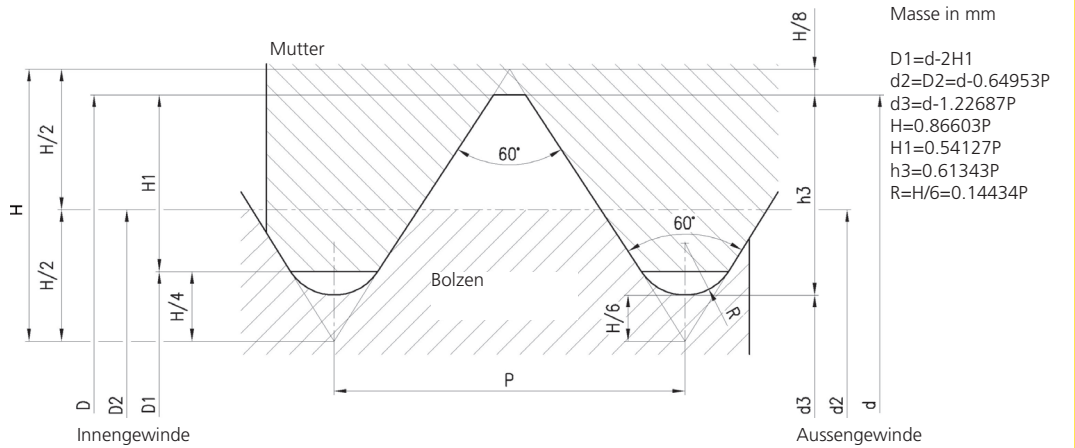


Nennmasse



Gewinde-Nenn-Ø			Steigung	Flanken-Ø	Kern-Ø		Gewindetiefe		Rundung
Reihe 1	Reihe 2	Reihe 3	P	d ₂ = D ₂	d ₃	D ₁	h ₃	H ₁	R
M1			0.25	0.838	0.693	0.729	0.153	0.135	0.036
	M1.1		0.25	0.938	0.793	0.829	0.153	0.135	0.036
			0.25	1.038	0.893	0.929	0.153	0.135	0.036
	M1.4		0.3	1.205	1.032	1.075	0.184	0.162	0.043
M1.6			0.35	1.373	1.170	1.221	0.215	0.189	0.051
	M1.8		0.35	1.573	1.371	1.421	0.215	0.189	0.051
M2			0.4	1.740	1.509	1.567	0.245	0.217	0.058
	M2.2		0.45	1.908	1.648	1.713	0.276	0.244	0.065
M2.5			0.45	2.208	1.948	2.013	0.276	0.244	0.065
M3			0.5	2.675	2.387	2.459	0.307	0.271	0.072
	M3.5		0.6	3.110	2.764	2.850	0.368	0.325	0.087
M4			0.7	3.545	3.141	3.242	0.429	0.379	0.101
	M4.5		0.75	4.013	3.580	3.688	0.460	0.406	0.108
M5			0.8	4.480	4.019	4.134	0.491	0.433	0.115
M6			1	5.350	4.773	4.917	0.613	0.541	0.144
	M7		1	6.350	5.773	5.917	0.613	0.541	0.144
M8			1.25	7.188	6.466	6.647	0.767	0.677	0.180
		M9	1.25	8.188	7.466	7.647	0.767	0.677	0.180
M10			1.5	9.026	8.160	8.376	0.920	0.812	0.217
		M11	1.5	10.026	9.160	9.376	0.920	0.812	0.217
M12			1.75	10.863	9.853	10.106	1.074	0.947	0.253
	M14		2	12.701	11.546	11.835	1.227	1.083	0.289
M16			2	14.701	13.546	13.835	1.227	1.083	0.289
	M18		2.5	16.376	14.933	15.294	1.534	1.353	0.361
M20			2.5	18.376	16.933	17.294	1.534	1.353	0.361
	M22		2.5	20.376	18.933	19.294	1.534	1.353	0.361
M24			3	22.051	20.319	20.752	1.840	1.624	0.433
	M27		3	25.051	23.319	23.752	1.840	1.624	0.433
M30			3.5	27.727	25.706	26.211	2.147	1.894	0.505
	M33		3.5	30.727	28.706	29.211	2.147	1.894	0.505
M36			4	33.402	31.093	31.670	2.454	2.165	0.577
	M39		4	36.402	34.093	34.670	2.454	2.165	0.577
M42			4.5	39.077	36.479	37.129	2.760	2.436	0.650
	M45		4.5	42.077	39.479	40.129	2.760	2.436	0.650
M48			5	44.752	41.866	42.587	3.067	2.706	0.722
	M52		5	48.752	45.866	46.587	3.067	2.706	0.722
M56			5.5	52.428	49.252	50.046	3.374	2.977	0.794
	M60		5.5	56.428	53.252	54.046	3.374	2.977	0.794
M64			6	60.103	56.639	57.505	3.681	3.248	0.866
	M68		6	64.103	60.639	61.505	3.681	3.248	0.866