











## Das passt zusammen

| <br>Prüfdrehmoment<br>DIN<br>3125<br>Nm |  | Metrische Schrauben und Muttern   |   |   |   |   |   | Schrauben   |   |
|--|--|---|---|---|---|---|---|---|---|
|  |  | Schrauben   |   |   |   | Muttern   |   | Blech   | Holz  |
|  |  |  |  |  |  |  |  |  |  |
|  |  | ISO 4018  | ISO 4016  | ISO 4014  | DIN 3125  | ISO 4035<br>4036  |   | ISO 1479  |   |
|  |  | M   | M   | M   | M   | M   | M   | B   | H   |
| 2.5  | -  |   |   |   |   | 1   |   |   |   |
| 3  | 1.1  |   |   |   |   | 1.2<br>1.4  |   |   |   |
| 3.2  | 1.3  |   | 1.6   | 1.6   | 1.6   | 1.6   | 2.2   |   |   |
| 3.5  | 1.6  |   |   |   | 1.8   |   |   |   |   |
| 4  | 2.4  |   | 2   | 2   | 2   | 2   |   |   |   |
| 4.5  | 3.3  |   |   | 2.3   |   |   |   |   |   |
| 5  | 4.4  |   | 2.5   | 2.5   | 2.5   | 2.5   | 2.9   |   |   |
| 5.5  | 5.8  |   | 3   | 3   | 3   | 3   | 3.5   |   |   |
| 6  | 7.4  |   | 3.5   | 3.5   | 3.5   | 3.5   |   |   |   |
| 7  | 11.4   |   | 4   | 4   | 4   | 4   | 3.9<br>4.2  | 4   |   |
| 8  | 16.6   | 5   | 5   | 5   | 5   | 5   | 4.8<br>5.5  | 5   |   |
| 9  | 23.0   |   |   |   |   |   |   |   |   |
| 10   | 31.0   | 6   | 6   | 6   | 6   | 6   | 6.3   | 6   |   |
| 11   | 40.4   |   |   | 7   | 7   | 7   |   |   |   |
| 12   | 51.5   |   |   |   |   |   |   | 7   |   |
| 13   | 64.5   | 8   | 8   | 8   | 8   | 8   | 8   | 8   |   |
| 14   | 79.4   |   | -   | -   | -   | -   | -   | -   |   |
| 15   | 96.2   |   | -   | -   | -   | -   | -   | -   |   |
| 16   | 115  | 10  | 10  | 10  | 10  | 10  |   |   |   |
| 17   | 134  | 10  | 10  | 10  | 10  | 10  |   | 10  |   |