














































Domaine d'application

P 	P 	P	Acier		Foret à pointer NC
M 	M 	M	Acier inoxydable	  	Foret à centrer, forme
K 	K 	K	Fonte		Perçage
N 	N 	N	Métaux non ferreux		Forets de pré-perçage conique
S 	S 	S	Super alliages		Forets de pré-perçage cylindrique
H 	H 	H	Aciers trempés		Forets étagés
O 	O 	O	Plastiques et autres		Entrée de perçage oblique
	Application principale				Perçage sur une surface convexe
	Application secondaire				
	Pas de recommandation				

Caractéristiques de produit

HSS	VHM	Matière de l'outil		Queue cylindrique (HA) / tolérance de queue		
AlCrN	TiAlN	Coated	Revêtement		Avec méplat (HB) / tolérance de queue	
		Angle d'hélice		Queue à cône morse (CM) / tolérance de queue		
		Angle de pointe		Queue réduite / tolérance de queue		
		Angle d'étage		Weldon & Whistle-Notch / tolérance de queue		
		Tolérance des arêtes de coupe		Whistle-Notch / tolérance de queue		
DIN 340	DIN 1869	DIN 6537	DIN		Avec trous d'huile	
		Norme d'usine				Nombre de dents
3xD	8xD	12xD	Profondeur de perçage			